

Work Order ID 60359

July 6, 2010 1:32:41 PM



Page 1

Item ID: D412-769-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CL Date: 10/7/04 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D412-769

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/30/09/29 @

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1- assemble as per dwg D412-769-1

9/30/09/29 @

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Swolord29



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

SL 10-9-29

① φ.



Powdercoat

M 112588.

0.00

Memo

1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg D412-769-041

START. 10:00

OVEROT. 3200

2- install bolts in 3 place (in seat belt eye bolt holes) to ensure leg does not move when Powdercoat

FINISH 10:30.

3- Powder coat remainig of assembly grey as per dwg D412-769-1 START

140

QC3- Inspect Part Finish

0.00

=> MU 10/09/29

1 φ



QC

Memo

0.00

Quality Control

150

Pick Kit

0.00

=> M, L 10/10/07

①



Packaging

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 3

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Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

160

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- install remaining parts as per dwg D412-769-1

⇒ m-l 10/10/07

IX

170

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

8/10/10/07

21
24

180

0.00



Identify as per dwg & Stock Location: _____

Packaging

Memo

0.00

Packaging

OPP 60363

10/11/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Page 4

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Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10 Start Qty: 1.00

Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

190

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/10/12 *[Signature]*
MF
10-10-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

July 6, 2010 1:32:40 PM

Page 1

Work Order ID: 60359

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH




Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 08.05-12 new issue DD verified by:EC
 IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec
 IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A  Bolt		Purchased	No			110	Each	1,293.000	6	6			
<div> <div>Location</div> <div>ST350</div> <div>105057</div> <div>115016</div> </div> <div> <div>Loc Qty</div> <div>1293</div> <div>793</div> <div>500</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
AN4-15A  Bolt		Purchased	No			110	Each	391.0000	2	2			
<div> <div>Location</div> <div>ST358</div> <div>114784</div> <div>115108</div> </div> <div> <div>Loc Qty</div> <div>391</div> <div>91</div> <div>300</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
AN45-13A  EYE BOLT		Purchased	No			110	Each	28.0000	1	1			
<div> <div>Location</div> <div>ST362</div> <div>114018</div> <div>114801</div> </div> <div> <div>Loc Qty</div> <div>28</div> <div>8</div> <div>20</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													

Handwritten signatures and dates:
 7/30/09/29
 6
 7/30/09/29
 2
 7/30/09/29
 1
 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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July 6, 2010 1:32:40 PM

Work Order ID: 60359

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

AN5-10A Purchased No

110 Each

227.0000

6

6



Bolt

Location

Loc Qty

Loc Code

ST337

227

114199

27

114752

100

115108

100



EP 10/09/29

AN5-13A Purchased No

110 Each

70.0000

2

2



Bolt

Location

Loc Qty

Loc Code

ST338

70

114181

20

114615

50



EP 10/09/29

AN525-10R24 Purchased No

110 Each

164.0000

9

9



Screw

Location

Loc Qty

Loc Code

ST325

164

114056

164



EP 10/09/29

AN960JD10 NAS1149D0363J Purchased No

110 Each

0.0000

21

21



4 M115622

(21)

Washer

AN960JD416 NAS1149D0463J Purchased No

110 Each

20.0000

4

4



4 M115622

(4)

Washer

Location

Loc Qty

Loc Code

ST351

20

108827

20



EP 10/09/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

July 6, 2010 1:32:40 PM

Work Order ID: 60359

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD516 NAS1149D0563J Purchased No

110 Each 0.0000 20 20

Washer
D3766-1
Front Rail, LH

Manufactured No

110 Each 4.0000 1 1



Front Rail, LH

Location

Loc Qty

Loc Code

ST254

4

54302

4

D3766-3 Manufactured No

110 Each 6.0000 1 1



Rear Rail

Location

Loc Qty

Loc Code

ST254

6

56314

6

D3767-1 Manufactured No

110 Each 9.0000 1 1



Upper Rail

Location

Loc Qty

Loc Code

ST254

9

54310

9

D3782-041 Manufactured No

110 Each 4.0000 1 1



Front Inboard Leg Assembly

Location

Loc Qty

Loc Code

ST249

4

56317

4

20 20
EJ 50/09/29
1 1
EJ 50/09/29
1 1
EJ 50/09/29
1 1
EJ 50/09/29
1 1
EJ 50/09/29
1 1
EJ 50/09/29

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Page 4

July 6, 2010 1:32:40 PM

Work Order ID: 60359



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3782-043 Manufactured No

110 Each

1.0000

1

1



Front Outboard Leg Assembly, LH

Location

Loc Qty

Loc Code

ST249

1

54326

1

D3782-045 Manufactured No

110 Each

2.0000

2

2



Back Leg Assembly

Location

Loc Qty

Loc Code

ST

2

56570

2

D3783-041 Manufactured No

110 Each

2.0000

1

1



Lateral Brace Assembly

Location

Loc Qty

Loc Code

ST249A

2

56599

2

D3783-043 Manufactured No

110 Each

2.0000

2

2



Longitudinal Brace Assembly

Location

Loc Qty

Loc Code

ST249A

2

56571

2

D3783-045 Manufactured No

110 Each

4.0000

1

1



Angle Brace Assembly

Location

Loc Qty

Loc Code

ST248

4

54331

1

56319

3

EP 10/09/29

EP 10/09/29
B60368 (22)

EP 10/09/29
B60369 (10)

EP 10/09/29
B60370 (24)

EP 10/09/29
B60371 (14)

July 6, 2010 1:32:40 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Page 5

July 6, 2010 1:32:40 PM

Work Order ID: 60359



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

~~D3784-041~~

 Seat Support Assembly, Center

Manufactured No 110 Each 4.0000

1 1

Ep 10/09/29

Location	Loc Qty	Loc Code
ST248	4	
56320	4	

D3784-043

 Seat Support Assembly, LH

Manufactured No 110 Each 5.0000

1 1

Ep 10/09/29

Location	Loc Qty	Loc Code
ST247	5	
54333	1	
56321	4	

~~D3784-044~~

 Seat Support Assembly, RH

Manufactured No 110 Each 2.0000

1 1

Ep 10/09/29
 B60372 (X)

Location	Loc Qty	Loc Code
ST247	2	
56322	2	

MS21042L3

 Nut

Purchased No 110 Each 2,871.000

9 9

Ep 10/09/29
 9

Location	Loc Qty	Loc Code
ST300	2871	
114523	389	
114718	482	
114784	2000	

July 6, 2010 1:32:41 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Page 6

July 6, 2010 1:32:41 PM

Work Order ID: 60359

Parent Item: D412-769-043

Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L4 Purchased No

110 Each

4,422.000

2 2



Nut

Location

Loc Qty

Loc Code

ST300

4410

113422

68

114523

28

114718

314

114784

2000

115108

2000

ST356

12

108145

12

AN525-10R22 Purchased No

160 Each

150.0000

13 13



Screw

Location

Loc Qty

Loc Code

ST325

150

113595 ✓

150

AN960JD10L NAS1149D0332J Purchased No

160 Each

3,303.000

13 13



Washer

Location

Loc Qty

Loc Code

ST348

3303

110985

3303

D3774-1 Manufactured No

160 Each

1.0000

1 1



Seat Bottom, LH/RH

Location

Loc Qty

Loc Code

ST256

1

56315

1

B 60373

July 6, 2010 1:32:41 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Page 7

July 6, 2010 1:32:41 PM

Work Order ID: 60359



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

D3774-3 Manufactured No

160 Each

4.0000

1

1



Seat Back, LH/RH

Location

Loc Qty

Loc Code

ST257

62415

4

55383

4



1X m-l 10/10/07

D3775-1 Manufactured No

160 Each

10.0000

2

2



Guard

Location

Loc Qty

Loc Code

ST249

54313 ✓

10

10



m-l w/09/29

D3792-1 Manufactured No

160 Each

70.0000

3

3



Seat Belt Eye Bolt

Location

Loc Qty

Loc Code

ST249A

42020 ✓

70

47

55921

23



m-l w/09/29

MS21042L3 Purchased No

160 Each

2,871.000

9

19



Nut

Location

Loc Qty

Loc Code

ST300

114523

2871

114718

389

114784 ✓

482

2000



m-l 10/09/29

19

July 6, 2010 1:32:41 PM

Shop Packet Print

Page 7

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Page 8

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Work Order ID: 60359



Parent Item: D412-769-043



Parent Item Name: Aft Facing Seat Assembly, LH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

160

Each

463.0000

12

12



Nut

Location

Loc Qty

Loc Code

ST139

463

114813

463

Ef 5/10/09/29
M115156 (12)

July 6, 2010 1:32:41 PM

Shop Packet Print

Page 8

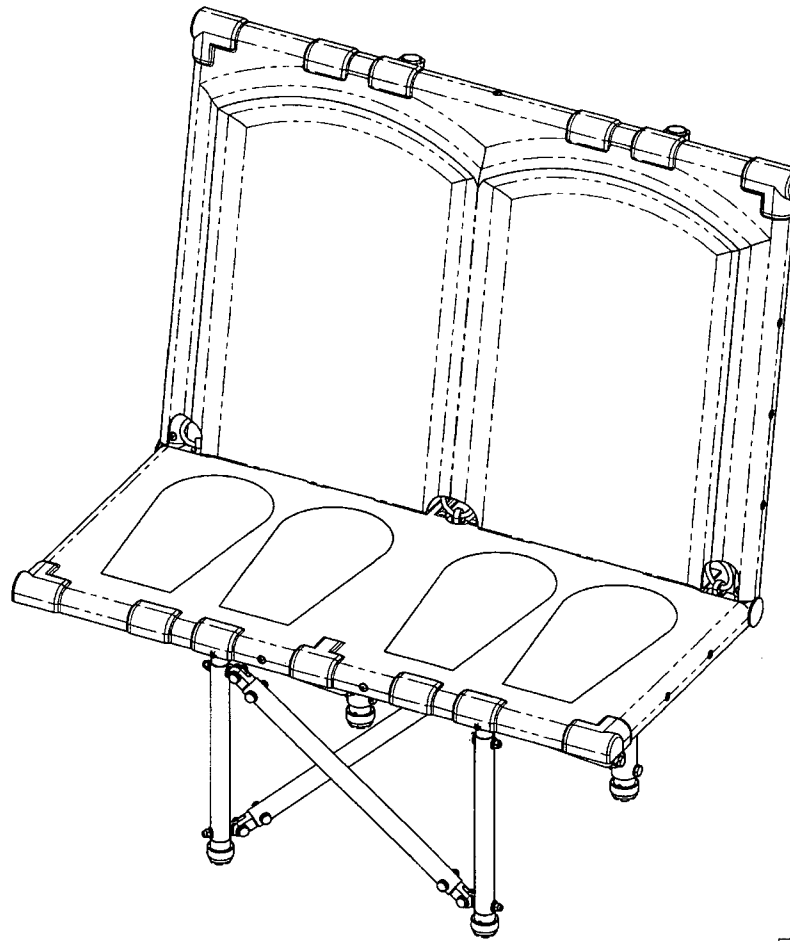
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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REFERENCE ONLY

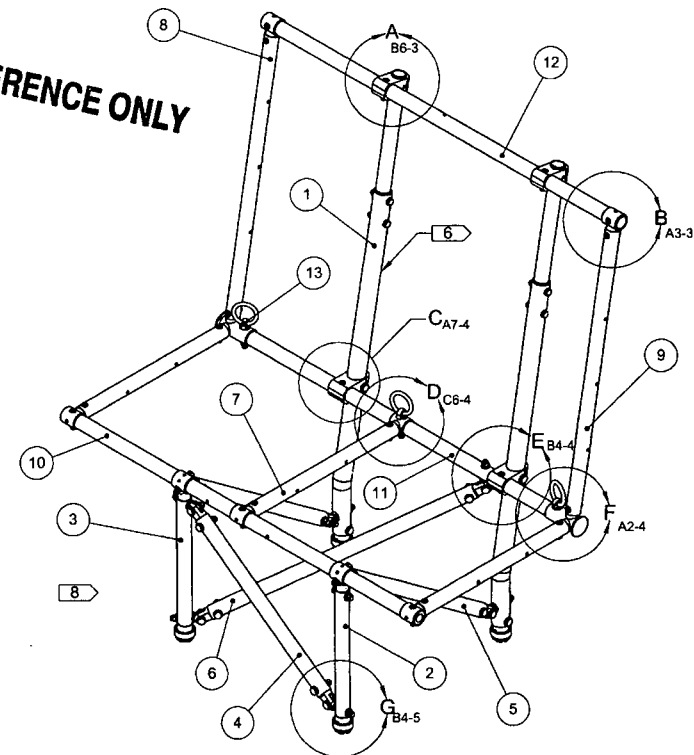
RELEASED
08.07.09

D412-769-043 AFT FACING SEAT ASSY, LH

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	PA	DRAWING NO.	REV. B
MFG. APPR.	PA	D412-769-1	SHEET 1 OF 7
APPROVED	PA	TITLE	SCALE
DE APPR.	PA	AFT FACING SEAT ASSY, LH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-043	FRONT OUTBOARD LEG ASSY, LH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-1	FRONT RAIL, LH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20

REFERENCE ONLY



D412-769-043 AFT FACING SEAT ASSY, LH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT ASSEMBLED SEAT "GREY SANDEXT" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1/-3). MASK FRONT LEGS PRIOR TO POWDER COAT.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

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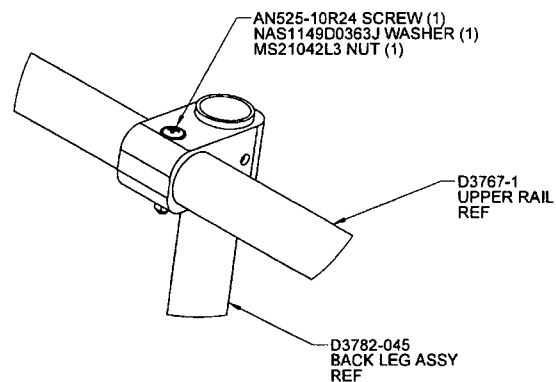
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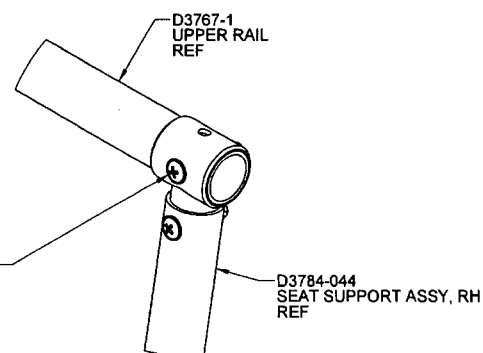
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REFERENCE ONLY



DETAIL A D2-2
UPPER RAIL TO BACK LEG ATTACHMENT
2 PL

AN525-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)



DETAIL B C1-2
SEAT SUPPORT END ATTACHMENT
5 PL

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B

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A

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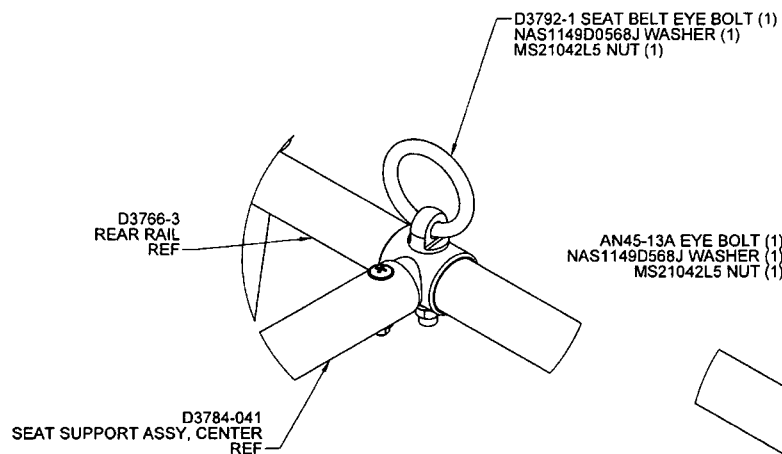
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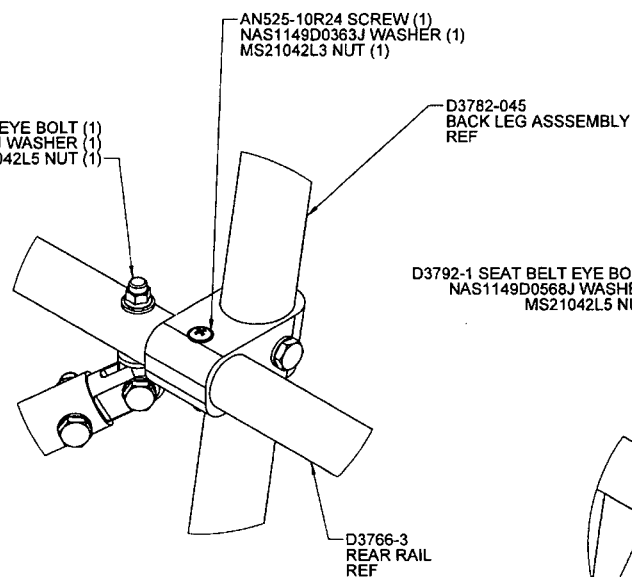
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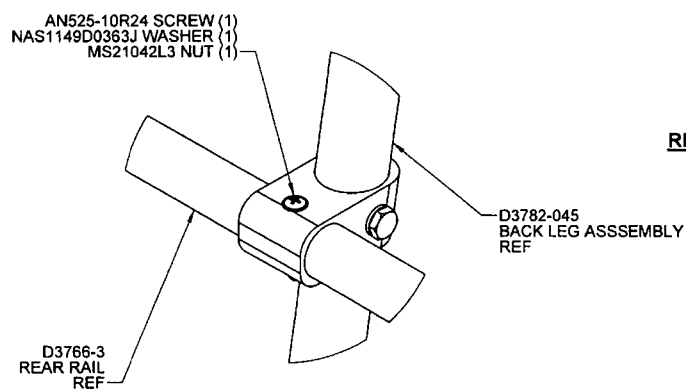
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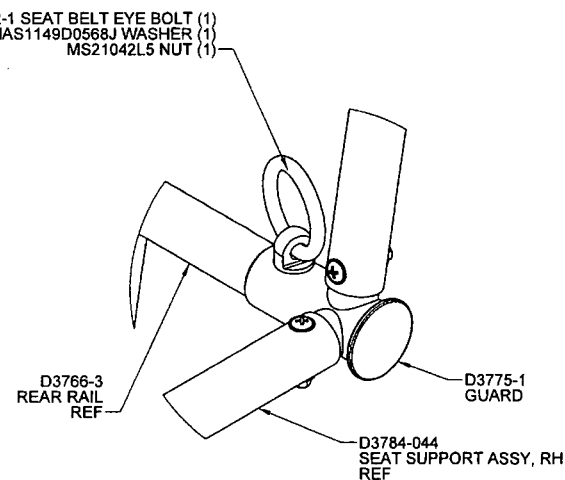
DETAIL D C2-2
SEAT SUPPORT ASSY, CENTER ATTACHMENT



DETAIL E C1-2
REAR RAIL TO BACK LEG ATTACHMENT



DETAIL C C2-2
REAR RAIL TO BACK LEG ATTACHMENT



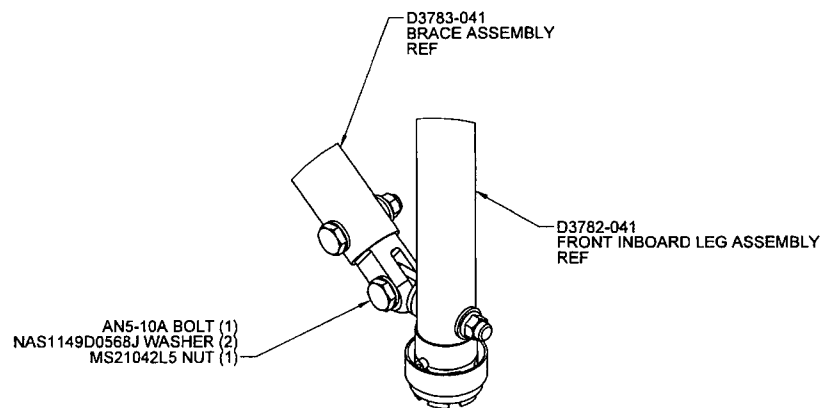
DETAIL F B1-2
SEAT SUPPORT ATTACHMENT
2 PL

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DETAIL G_{B2-2}
BRACE ATTACHMENT
6 PL

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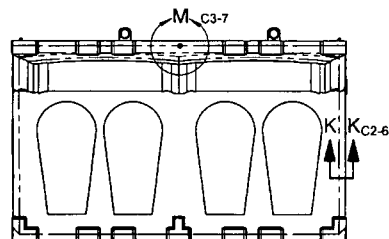
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AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
3 PL PER SIDE

D3784-044
SEAT SUPPORT, RH
REF

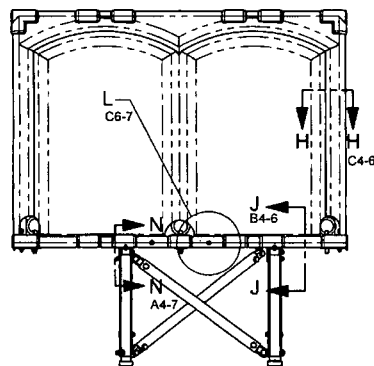
AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
2 PL PER SIDE

D3774-1
SEAT BOTTOM
REF

SECTION H-H
B7-6

SECTION K-K
D7-6

D3784-044
SEAT SUPPORT, RH
REF



D3766-1
FRONT RAIL
REF

SECTION J-J
A7-6

D3774-3
SEAT BACK
REF

D3774-1
SEAT BOTTOM
REF





D3766-3
REAR RAIL
REF

AN3-5A BOLT (1)
NAS1149D0363J WASHER (2)
MS21042L3 NUT (1)
6 PL

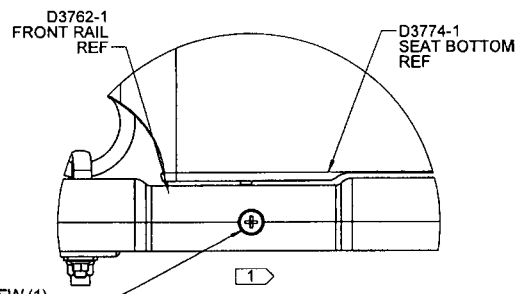
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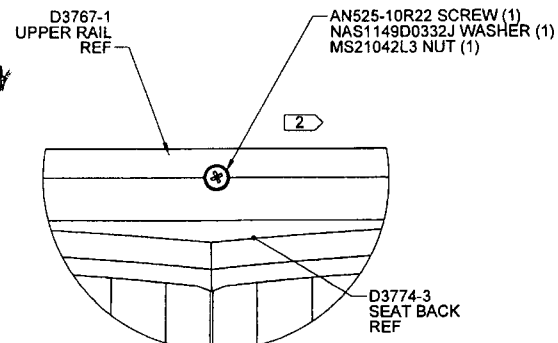
- 1) TRANSFER DRILL $\varnothing 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
- 2) TRANSFER DRILL $\varnothing 0.201$ FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
- 3) TRANSFER DRILL $\varnothing 0.201$ FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

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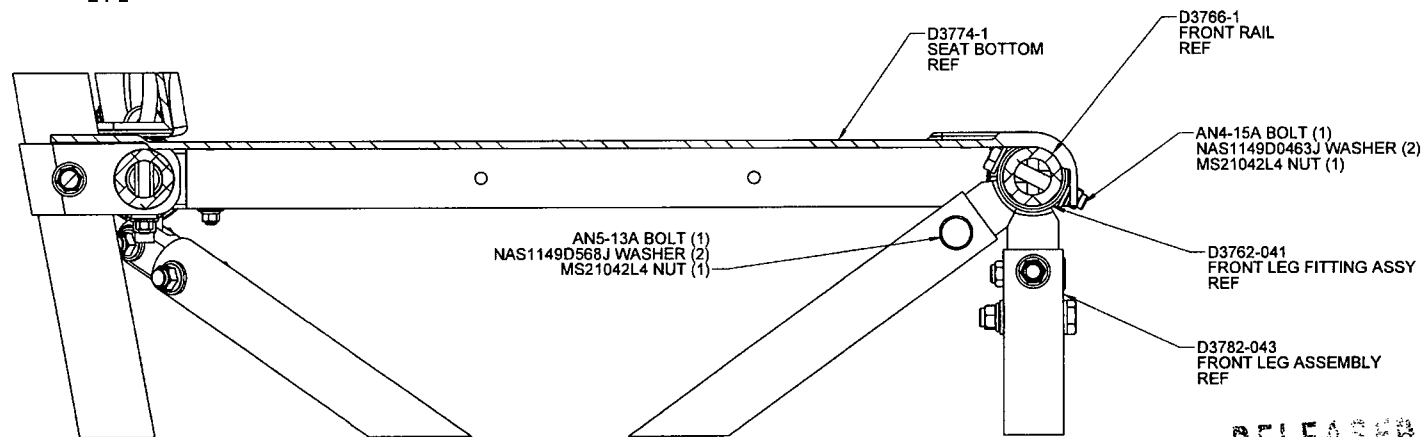
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DETAIL L A7-6
SEAT BOTTOM ATTACH - FRONT DETAIL
2 PL






DETAIL M D7-6
SEAT BACK ATTACH - TOP DETAIL



SECTION N-N A8-6
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT
2 PL

- NOTES:**
1) TRANSFER DRILL $\varnothing 0.201$ FROM FRONT RAIL (D3766-1) TO SEAT BOTTOM (D3774-1) - 2 PL
2) TRANSFER DRILL $\varnothing 0.201$ FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

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